



The UK's first seamless welded joint system



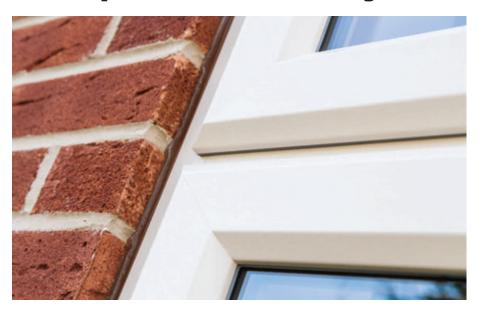
Windows, doors & conservatories







# Seamless welds to replicate timber joints



# The UK's first seamless welded joint system

Following significant investment we are proud to be the first Company to be able to offer this ground breaking technology which enables us to supply laminated foiled windows with no unsightly external weld sprue.

The welding process for every other PVC window in the Country produces an excess amount of sprue which needs to be cleaned off, normally via a machine which removes this but also leaves a 3mm wide groove in the profile, as can be seen below. Our unique manufacturing process enables us to push the excess sprue inside the cavity, resulting in a StyleLine, seamless joint. Coupled with mechanically joined transoms and mullions it makes our windows and doors stronger and more aesthetically pleasing that any other product on the market.

# Unsightly "V" grooves a thing of the past!

Available on all our foiled laminated products the new unique StyleLine finish will not show the dirt in the corners as other PVC windows, making it easier to clean and maintain. We also utilise some clever technology during the welding process to give a "zip" weld rather than the standard flat weld which makes the frames stronger than traditional welded frames.



Unsightly grooved window







# **British Engineering**

# **Introducing Our Products**

The StyleLine range uses the most advanced frame manufacturing technology on the market, for windows and doors that are not only beautiful, but stronger too. Manufactured using the highly advanced seamless Graf Welder, the revolutionary welding process has been engineered to push the excess plastic sprue inside the profile chambers, resulting in a stronger corner, and a smooth, seamless finish to any frame with a wood effect laminated finish.

The quality of the StyleLine window is immediately apparent, from the unique, seamless finish of the wood grained sashes and frames, to the incredibly sturdy hardware and ironmongery that provide both style and security for your home. Aesthetically superior, our exclusive windows look just like timber, but deliver all the benefits of a composite material: high efficiency and virtually no maintenance. Features such as the mechanically jointed transoms and mullions, as well as the attractive equal sightlines, reflect attention to detail at its best, and 100% commitment to beauty and quality.

The impeccable StyeLine trademark finish is available on a wide range of windows and doors. Unlike traditionally made windows the highly engineered manufacturing process, incorporating features such as mechanically jointed transoms and mullions will yield a consistently high quality finish. The advantage being the ability to combine the beautiful looks of a traditional timber frame with the energy efficiency and low maintenance requirements of modern materials.



Highly engineered mechanically joined cruciform joint

"Since the new windows have been installed we have had lots of really nice comments from friends, most people are surprised that the windows are not wood!"

Mrs Reynolds, Lincoln







Internal mechanically joined Crucifix



Internal sash and outer frame



Internal mechanically joined mullion









Images showing the unique seamless, StyleLine welded corners and mechanically joined mullions













and transoms with the dummy fixed vents, all exclusively engineered and hand finished in the UK.









**Bevel Design**Selection of Bevels and Stains available



**Leaded Lights**Selection of different designs available

# Handle Options The Studening bandle wares incomparate the resure

The StyleLine handle range incorporates the more modern inline and offset handles through to the more traditional monkey tail and tear drop designs, available in a wide range of colours as shown in the below table.

Handle Colour	Offset Handles	In-line Handles	Monkey Tail Handles	Tear Drop Handles
White (WH)	V	V	n/a	n/a
Black (BL)	<b>V</b>	<b>V</b>	n/a	n/a
Antique Black (AB)	<b>V</b>	<b>V</b>	<b>V</b>	<b>V</b>
Gold (HG)	<b>V</b>	<b>V</b>	<b>✓</b>	<b>/</b>
Graphite (GR)	V	V	<b>V</b>	<b>V</b>
Satin Chrome (SC)	<b>V</b>	<b>V</b>	n/a	n/a
Bright Chrome (BC)	<b>V</b>	<b>V</b>	<b>V</b>	<b>V</b>
Bright Bronze (BB)	<b>/</b>	<b>/</b>	n/a	n/a



**Everglade Glass**Full range of patterned glass available



White In-line



**Black** Offset



**Antique Black**Monkey Tail



**Gold** Teardrop



**Feature Georgian Bar**Selection of Georgian Bars available



Bright Bronze
In-line



Satin Chrome Offset



**Bright Chrome** Monkey Tail



**Graphite** Teardrop





Images showing the unique seamless, StyleLine welded corners and mechanically joined mullions











and transoms with the dummy fixed vents, all exclusively engineered and hand finished in the UK.



Wood effect Cream finish



Wood effect Irish Oak finish

# **Colour Options**



## **Information on Colour**

All our windows and doors are available in a wide range of colours and finishes, from the traditional smooth white non-foiled profile which is finished with a neat pencil line weld through to a range of textured wood effect foiled colours with the seamless StyleLine welds. We also offer a hand painted service and can colour your frames in literally any colour you wish.

At the bottom of the page you will see our main range of wood effect foiled colours, whilst we have tried to provide you with an accurate indication of the colour you should appreciate that these are intended as a guide only, we are more than happy to provide you with samples for a more accurate representation. These colours are available for both our chamfered, Fortress $^{\text{TM}}$  and fully sculpted systems Super Fortress $^{\text{TM}}$ .

All these colours are available on both the inside and outside or with the traditional smooth non-foiled white profile on the inside. With these dual colour options the frame finish on the two sides will be different, as in wherever there is a foiled finish the welds will be finished with the seamless StyleLine joint and wherever there is a traditional smooth non-foiled white profile the welds will be finished off with the neat pencil line, as seen in the image on the right. Unfortunately it is not technically possible to reproduce the seamless StyleLine joint on the traditional smooth non-foiled white profile.





Wood effect Black/Brown finish

We also have a range of new wood effect laminated foiled colours that are only available in the fully sculpted Super Fortress $^{\text{TM}}$  range.

External Colour	<b>Internal Colour</b>
Painswick	Whitewood
English Oak	Whitewood
Whitewood	English Oak
Eclectic Grey*	Whitewood
Clotted Cream	Whitewood
No 10 Black	Whitewood







Wood effect Whitewood finish



Whitewood



English Oak



Clotted Cream



Painswick



Eclectic Grey



No 10 Black





# **Hardware colour options**

Our range of door handles, letter plates, door knockers and numerals are all available in Antique Black, Black, Graphite, Bronze, Bright Chrome, Satin Chrome, Gold and White.



Black/Brown with Bright Chrome Hardware



Irish Oak with Satin Chrome **Hardware** 



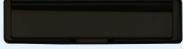
**Urn Knocker** with spy hole



White



Gold



**Bronze** 



Graphite

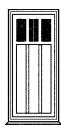
# **Our Door range**



Combining the beautiful looks of a traditional timber door with the energy efficiency and low maintenance requirements of modern materials, our StyleLine door collection will add real kerb appeal to your home. Extremely durable and resistant, you will enjoy your StyleLine door for many years to come, and, unlike timber, it will not warp, peel, rot or crack. Fitted with high security hardware, our exclusive doors will ensure the safety of your home and your peace of mind. Every StyleLine detail has been carefully considered and perfectly applied for a door that underpins our values for quality, security, efficiency and beauty.



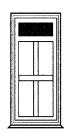
Lincoln (feature bar option)



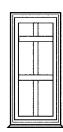
Sleaford



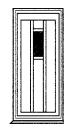
Lincoln (glazed top)



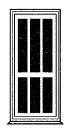
**Blyton** 



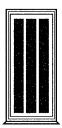
Croxby



**Denton** 



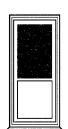
Frampton



**Eagle** 



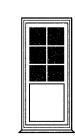
Harby



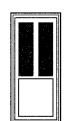
**Kirton** 



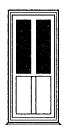
Kirton (feature bar



**Kirton** (internal geo bar option)



Newton



**Pickworth** 

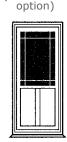




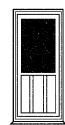
Rothwell



Rothwell (internal geo bar option)



Rothwell (perimeter geo option)



Stow







# **Our Door range**



Our range of StyleLine doors have been specifically engineered to incorporate a storm proof rebated frame, giving them a superior weather rating. The other big advantage is that due to the way our doors are manufactured we are able to maximise the glass area and unlike the composite doors around today our glass is security glazed from the inside rather than having to glaze it in cassettes which drastically reduces the overall glass area.

Whilst we have tried to show the more popular designs in the brochure it is important to point out that we are happy to design bespoke doors for your home, you can select the size, style, type of glazing material and even the colour as we are able to spray the doors in any RAL colour in our onsite paint booth, meaning that you no longer have to settle for a standard designs and can now have a unique entrance door for your home.







Stow design in white with Bright Chrome hardware





Harby design in Rosewood with Satin Chrome hardware



Pickwork in Rosewood with Satin Chrome hardware





**PVC Windows and Doors** 



**Aluminium Windows and Doors** 



Aluminium Bi-fold Doors



**Conservatories and Orangeries** 



**Vertical Sliding Windows** 

# **Our Product Range**

# **Introducing Our Products**

We offer a comprehensive range of window and door styles in various materials, including high security, energy efficient PVC as well as strong and attractive Aluminium slimline profiles.

Suitable for all types of residential and commercial applications we offer the complete range of windows, doors, bi-folds and patio doors, all designed for strength and durability whilst remaining aesthetically pleasing to look at.

### **PVC Frames**

Our PVC products are amongst the most technologically advanced in Europe, being manufactured to high standards, incorporating thermally efficient profiles and energy rated double and triple glazed sealed units.

## **R9 Windows**

A unique range of flush fitting composite windows designed to replicate the flush sash hardwood windows found in cottage and period properties. Enabling you to replace your wooden windows with modern, maintenance free frames with authentic designs in authentic colours.

# **Tilt and Turns**

Available in PVC and Aluminium these are typically continental style windows that allow for large openings that open inwards.

## **Casement Windows**

Available in PVC and Aluminium the traditional British window, typically top or side hung.

## **Vertical Sliding Windows**

Available in PVC these are sometimes referred to as Sash Windows, sliding up and down and typically found in older, Victorian properties.

# **Swing and Slide Doors**

A new modern concept in large span openings, combining the benefits of a bifold door but with the security, operational ease and weathering of a patio door, available in colours to match our PVC range.

### **Aluminium Frames**

Strong, attractive and available in a wide range of colours and textured finishes, aluminium frames will not expand or contract and with integral strength, are ideal for large span frames with bigger glass areas, especially bi-fold doors.

## **StyleLine Windows**

A unique seamless finish to the corner joints, available on our full range of laminated composite windows. We are the first manufacturer to be able to offer this high level of quality that results in no external weld sprue giving you clean lines that are better to look at and easier to clean

## **Composite Doors**

A wide range of colours and designs which are tough and durable with the aesthetics of wood, without the need for painting or varnishing.

# **Conservatories and Orangeries**

Whatever design you want we will make sure it is not only attractive on the outside but also functional on the inside.

# **Patio Doors**

Available in slim line aluminium or PVC both systems are available in a range of colours, finishes and styles all the way up to our large span 12m wide doors.

# **Aluminium Bi-fold Doors**

Our aluminium bi-fold doors come in an array of different options and finishes and are designed in slim line profiles and are perfect for living rooms, conservatories and kitchens.



"We are delighted with our new windows, the installers were excellent and we are so pleased with the StyleLine finish, all our friends comment on how authentic the windows look and most have to look twice to check that they are not wood!"



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